

MARISEAL® 420

Aliphatic Polyurethane
Top-Coat, UV-stable
Public Pedestrian &
Vehicular Traffic Areas

TECHNICAL DATA SHEET
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Product Description

1

The MARISEAL® 420 is a pigmented, wear resistant, semi-rigid, color & UV stable, weather-stable, cold applied and cold curing, polyurethane coating used as a top-coat for protection over exposed waterproofing coatings, subject to high wear conditions.

Cures by reaction with ground and air moisture over a unique moisture triggered chemical reaction.

Product Information

- One-component, solvent based, moisture-cured cold applied and cold curing aliphatic polyurethane

Packaging

- 1/5/10/20 kg metal pails

Color

- White / Light grey / Silver Grey / Transparent/
Other colors available upon request

Shelf Life

- 9 months from date of production

Storage Conditions

- Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 5°-35°C. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

Advantages

- Simple application (roller or airless spray)
- Resistant to constant, heavy abrasion.
- Colour & UV stable
- Gives a glossy and easy-to-clean surface
- No chalking effect.
- Resistant to stagnating water, heat and frost
- Maintains its mechanical properties over a temperature span of -40°C to +90°C
- Resistant to heavy traffic (vehicular & pedestrian).

■ **Uses**

- Waterproofing of Exposed Car Parking Areas
- Waterproofing of Public Pedestrian Traffic Areas
- Waterproofing of surfaces exposed to Heavy Wear Conditions

Used over MARISEAL® 250, on surfaces exposed to Heavy Wear Conditions

■ **Consumption**

- 0,400 – 0,600 kg/m² in two layers

This coverage is based on practical application by roller onto a smooth surface in optimum conditions. Factors like surface porosity, temperature, humidity, application method and finish required can alter consumption.

■ **Certifications**



EN13813: Screed material and floor screed: 0.6/m²



Technical Data*

PROPERTY	RESULTS	TEST METHOD
Resistance to Water Pressure	No Leak	DIN EN 1928
Elongation at break	150%	ASTM D412
Tensile strength	>20 N/mm ²	ASTM D412
Surface chalking after 2000h of accelerated aging (DIN EN ISO 4892-3, 400 MJ/m²)	No chalking observed. Chalking grade 0	DIN EN ISO 4628-6
Adhesion to the MARISEAL® 250	>2 N/mm ²	EN 1542
Hardness (Shore A Scale)	90	ASTM D 2240 (15")
UV accelerated ageing, in the presence of moisture	Passed - No significant changes	EOTA TR-010
Hydrolysis (5% KOH, 7days cycle)	No significant elastomeric change	Inhouse Lab
Service Temperature	-40°C to +90°C	Inhouse Lab
Tack Free Time	1-4 hours	Conditions: 20°C, 50% RH
Light Pedestrian Traffic Time	12 hours	Conditions: 20°C, 50% RH
Final Curing time	7 days	Conditions: 20°C, 50% RH
Chemical Properties	Good resistance against acidic and alkali solutions (5%), detergents, seawater and oils.	



EPD verified

■ Application

Surface Preparation

Careful surface preparation is essential for optimum finish and durability.

The surface needs to be clean, dry and sound, free of any contamination, which may harmfully affect the adhesion of the membrane. Maximum moisture content should not exceed 5%. Substrate compressive strength should be at least 25MPa, cohesive bond strength at least 1.5MPa. New concrete structures need to dry for at least 28 days. Old, loose coatings, dirt, fats, oils, organic substances and dust need to be removed by a grinding machine. Possible surface irregularities need to be smoothed. Any loose surface pieces and grinding dust need to be thoroughly removed.

WARNING: Do not wash surface with water!

Waterproofing membrane

See relevant MARIS POLYMERS SMSA product Technical Data Sheet. Make sure that the last layer is broadcasted with silica sand.

Top-Coat

Stir MARISEAL® 420 well before using.

Pour MARISEAL® 420 over the cured, aggregate saturated waterproofing membranes (MARISEAL® 250 etc.) and spread out by squeegee or airless spray.

After 5-6 hours (not more than 36 hours), apply the second layer of MARISEAL® 420 by roller. If necessary, apply a third layer of MARISEAL® 420.

ATTENTION: MARISEAL® 420 must always be used over MARISEAL® 250, which was previously broadcasted with oven dry silica sand or corundum (corn size 0,1-0,3mm or 0,4-0,8mm) which creates an adhesion bridge. With the silica sand in the last layer of MARISEAL® 250, the surface also becomes harder and more resistant to wear conditions

For best results, the temperature during application and cure should be between 5°C and 35°C. Low temperature retards cure while high temperature speeds up curing. High humidity may affect the final finish.

WARNING: MARISEAL® 420 and/or MARISEAL® SYSTEM is slippery when wet. In order to avoid slipperiness during wet days, sprinkle suitable aggregates onto the still wet coating to create an anti-slip surface. Please contact our technical Dept. for more information.

WARNING: In case of surface with stagnating water, MARISEAL® system should be cleaned on regular basis, to avoid biological and microbial attack.

■ Safety measures

MARISEAL® 420 contains isocyanates. See information supplied by the manufacturer. Please study the Safety Data Sheet.

PROFESSIONAL USE ONLY

Our technical advice for use, whether verbal or written, is given in good faith and reflect the current level of knowledge and experience with our products. When using our products, a detailed object-related and qualified inspection is required in each individual case in order to determine whether the product and /or application technology in question meets the specific requirements and purposes. We may guarantee only that our products are compliant with their technical specification; correct application of our products therefore falls entirely within your scope of liability and Users are responsible, in any case, for complying with local legislation and for obtaining any required approvals or authorizations, when necessary, either for their purchase and/or for their use. Values in this technical data sheet are given as examples and may not be regarded as specifications. For product specifications contact our technical department. The new edition of the technical data sheet supersedes the previous technical information and renders it invalid. It is therefore necessary that you always have to hand the current code of practice.

* All values represent typical values and are not part of the product specification.

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